This kit allows the thermostat to control the low speed constant fan operation of Azure® when applied to PSC motor applications. When thermostat is set to ON, Azure® will run at 625 RPM until a call for Heat/Cool occurs.

**DO NOT FOLLOW THESE INSTRUCTIONS TO APPLY THIS KIT TO AN X-13 APPLICATION; X-13 TAPS ARE 24V, NOT LINE VOLTAGE. MOTOR DAMAGE WILL OCCUR.**

1) Disconnect the G wire between the thermostat and HVAC system control board.
2) Connect orange Azure® speed tap 1 to the relay (contact 4).
3) Using the black lead, connect the relay (contact 2) to L1. **Do not connect an X-13 speed tap to Line voltage.**
4) Using the gray lead, connect the 24V coil (coil 1) to C on the thermostat.
5) Using the green lead, connect the 24V coil (coil 3) to G on the thermostat.

**NOTE:** Some systems use both Y and G for high fan speed. In this instance, install a jumper between Y and G on the thermostat board to ensure fan operation during calls for cool.

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**WARNING!**

To prevent electric shock, personal injury, or death, turn off the electric power at the disconnect or main service panel prior to making any electrical connections.

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Installation Instructions
MARS No. 08595
Constant Fan Kit

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